

# **2023 21st International Workshop on Junction Technology (IWJT 2023)**

**Kyoto, Japan  
8-9 June 2023**



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Technical Program of 21st International Workshop on Junction Technology  
(IWJT2023)

**June 8 (Thursday)**

- 9:30    **Opening Remarks**  
Hitoshi Wakabayashi (General Chair and IEEE EDS)  
Toshiro Hiramoto (JSAP)  
Kazunari Ishimaru (EDS/IEEE)  
Tetsuo Narita (Program Chair)  
IWJT Award ceremony

**Commemorative Symposium Part 1**

- 10:00    **Keynote Speech 1**  
**History of junction technologies**  
**Commemorative talk for the 75th anniversary of the transistor.....1**  
Hiroshi Iwai  
[International College of Semiconductor Technology,  
National Yang Ming Chiao Tung University, Hsinchu, Taiwan  
Tokyo Institute of Technology, Japan]

**Commemorative Symposium Part 1**

- 11:10    **Panel Discussion**  
**~Challenges to Innovate Junction Technologies: from the Past to the Future~**  
**Panelist**  
Hitoshi Wakabayashi [Tokyo Institute of Technology]  
Michael I. Current [Current Scientific John Borland / JOB Technologies]  
Kazuya Ohuchi [Kioxia Corp. Ichiro Mizushima / NuFlare Technology Inc.]  
Naoto Horiguchi [IMEC]

- 12:40    **Group Photo, Committee Meeting with Lunch (80 min)**

**Session 1 Novel Process and Its Characterization**

- 14:00    **S1-1 Room-temperature atomic layer deposition : a review.....78**  
[Invited]    Fumihiko Hirose  
[Graduate School of Science and Engineering, Yamagata University]
- 14:30    **S1-2 A Novel Method to Improve CMP Selectivity by Ultra-High-Dose Ion Implantation.....80**  
S. Yuan<sup>1</sup>, K. Omori<sup>1</sup>, T. Yamaguchi<sup>1</sup>, T. Ide<sup>2</sup>, S. Muranaka<sup>1</sup>, and M. Inoue<sup>1</sup>  
[<sup>1</sup> Process Production Technology Division, Production and Technology Unit, Renesas Electronics Corp.  
<sup>2</sup> Device Technology Division, Production and Technology Unit, Renesas Electronics Corp.]

14:50    **S1-3**    **Two-Stage Shrinkage Behavior of Multielement-Molecular-Ion-Implantation-Induced Dislocation Loops Revealed by Real-Time TEM Observation.....84**  
Akihiro Suzuki, Ryosuke Okuyama, Koji Kobayashi, Takeshi Kadono, Ayumi Onaka-Masada, Ryo Hirose, Yoshihiro Koga, and Kazunari Kurit  
[SUMCO CORPORATION]

15:10    **S1-4**    **Sheet resistance reduction of sputtered WS<sub>2</sub> film by Cl<sub>2</sub> plasma treatment for thermoelectric devices.....87**  
Keita Kurohara, Shinya Imai, Takuya Hamada, Tetsuya Tatsumi, Shigetaka Tomiya and Hitoshi Wakabayashi  
[Department of Electrical and Electronic Engineering, Tokyo Institute of Technology]

15:30    **Coffee Break, Exhibition (2F)** (20 min)

## Session 2    Widegap Power Device 1

15:50    **S2-1**    **Junction Technology on SiC Power Devices.....91**  
[Invited]    Yasunori Tanaka [Advanced Power Electronics Research Center (ADPERC)  
National Institute of Advanced Industrial Science and Technology (AIST)]

16:20    **S2-2**    **Ion implantation induced damage in 4H SiC detected by photo modulated reflectance.....94**  
Z. Zolnai, J. Szivós, Ö. Sepsi, F. Újhelyi, Z. Bozóki, B. Dénes, D. Ullrich, R. Flender, D. Miron, B. M. Kovács, Z. F. Deli, K. Kovács, G. Nádudvari, and L. Balogh  
[Semilab Semiconductor Physics Laboratory Ltd]

16:40    **S2-3**    **Effects of Long-Term Low-Temperature Annealing on Lightly Mg-Implanted GaN.....97**  
Masamichi Akazawa, Yuliu Luo, and Yuki Hatakeyama  
[Research Center for Integrated Quantum Electronics, Hokkaido University]

17:00    **S2-4**    **Ion Implantation Doping Technology for Ga<sub>2</sub>O<sub>3</sub> and Its Application to Device Fabrication.....99**  
[Invited]    Masataka Higashiwaki<sup>1,2</sup>, Ken Goto<sup>3</sup>, Hisashi Murakami<sup>3</sup>, and Yoshinao Kumagai<sup>3</sup>  
[<sup>1</sup> Department of Physics and Elkomeelectronics, Osaka Metropolitan University,  
<sup>2</sup> National Institute of Information and Communications Technology  
<sup>3</sup> Department of Applied Chemistry, Tokyo University of Agriculture and Technology]

17:30    **Preparation**

18:00    **Conference Banquet (2F)** (120 min)

**June 9 (Friday)**

**Keynote Speech 2 Widegap Power Device 2**

- 9:20    **KN-2**    **Exploring Next-Generation GaN Power Devices with Ferroelectric Charge Trap Gate Stack Technology for Normally-OFF Operations.....103**  
Edward-Yi Chang<sup>1</sup>, Jui-Sheng Wu<sup>2</sup>, Tsung-Ying Yang<sup>1</sup>, and Chen-Hsi Tsai<sup>2</sup>  
[<sup>1</sup> International College of Semiconductor Technology, National Yang Ming Chiao Tung University, Hsinchu, Taiwan  
<sup>2</sup> Department of Materials Science and Engineering National Yang Ming Chiao Tung University, Hsinchu, Taiwan]

**Session 3 Widegap Power Device 2**

- 10:00    **S3-1**    **Temporary and spatially resolved luminescence studies of p-GaN segments fabricated by vacancy-guided redistribution of Mg using sequential ion implantation of Mg and N.....107**  
K. Shima<sup>1</sup>, R. Tanaka<sup>2</sup>, S. Takashima<sup>2</sup>, K. Ueno<sup>2</sup>, M. Edo<sup>2</sup>, A. Uedono<sup>3</sup>, S. Ishibashi<sup>4</sup>, and S. F. Chichibu<sup>1</sup>  
[<sup>1</sup> Institute of Multidisciplinary Research for Advanced Materials, Tohoku University  
<sup>2</sup> Advanced Technology Laboratory, Fuji Electric Co., Ltd.  
<sup>3</sup> Division of Applied Physics, Faculty of Pure and Applied Sciences, University of Tsukuba  
<sup>4</sup> Research Center for Computational Design of Advanced Functional Materials, National Institute of Advanced Industrial Science and Technology]
- 10:20    **S3-2**    **The Detailed Analysis of Diffusion Behavior of implanted ions in 4H-S.....111**  
Ryota Wada, Tsutomu Nagayama, Takashi Kuroi and Nariaki Hamamoto  
[NISSIN ION EQUIPMENT CO., LTD.]
- 10:40    **S3-3**    **Development of p-type Ion Implantation Technique for Realization of GaN Vertical MOSFETs.....114**  
[Invited] Ryo Tanaka<sup>1</sup>, Shinya Takashima<sup>1</sup>, Katsunori Ueno<sup>1</sup>, Masahiro Horita<sup>2</sup>, Jun Suda<sup>2</sup>, Jun Uzuhashi<sup>3</sup>, Tadakatsu Ohkubo<sup>3</sup>, and Masaharu Edo<sup>1</sup>  
[<sup>1</sup> Advanced Technology Lab., Fuji Electric Co., Ltd.  
<sup>2</sup> Nagoya Univ.,  
<sup>3</sup> National Institute for Materials Science]
- 11:10    **Coffee Break, Exhibition (2F) (20 min)**

**Session 4 Bonding and Image Sensor**

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[Invited] Sitaram ArkaIgdud  
[TEL Technology Center, America, LLC]
- 12:00    **S4-2**    **Overview of Pixel Scaling Technology in CMOS Image Sensor.....123**  
[Invited] Tomoharu Ogita  
[Sony Semiconductor Solutions Corporation]
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## Session 5 Ion Implantation and its Modeling

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Koji Kobayashi, Ryo Hirose, Yoshihiro Koga, and Kazunari Kurita  
[SUMCO CORPORATION]
- 13:50 S5-2 **Kinetic Monte Carlo Simulations for Recrystallization Process of Discrete Amorphous Regions in C<sub>3</sub>H<sub>5</sub>-Molecular-Ion-Implanted Silicon Substrate Surface.....131**  
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Masada<sup>1</sup>, Ryo Hirose<sup>1</sup>, Akihiro Suzuki<sup>1</sup>, Yoshihiro Koga<sup>1</sup>, Kazunari  
Kurita<sup>1</sup>, and Koji Sueoka<sup>2</sup>  
[<sup>1</sup> SUMCO Corporation,  
<sup>2</sup> Okayama Prefectural University]
- 14:10 S5-3 **Effects of Ion Channeling and Co-implants on Ion Ranges and Damage in Si: Studies with PL, SRP, SIMS and MC models.....135**  
[Invited] Michael I. Current<sup>1</sup>, Takuya Sakaguchi<sup>2</sup>, Yoji Kawasaki<sup>2</sup>, Viktor Samu<sup>3</sup>,  
Anita Pongracz<sup>3</sup>, Luca Sinko<sup>3</sup>, Árpád Kerekes<sup>3</sup>, Zsolt Durkó<sup>3</sup>  
[<sup>1</sup> Current Scientific, <sup>2</sup> SMIT, <sup>3</sup> Semilab]
- 14:40 **Coffee Break, Exhibition (2F) (20 min)**

## Session 6 Contact and Annealing Technology 1

- 15:00 S6-1 **Improving FinFET Junction and Contacts via Laser Annealing.....141**  
[Invited] Oleg Gluschenkov, Yasir Sulehria, Shogo Mochizuki, and Kevin Brew  
[IBM Semiconductor Technology Research]
- 15:30 S6-2 **EZ-FET junctions activation by nanosecond laser annealing.....145**  
N. Zerhouni Abdou<sup>1,2</sup>, P. Acosta-Alba<sup>1</sup>, L. Brunet<sup>1</sup>, M. Opprecht<sup>1</sup>,  
F. Milesi<sup>1</sup>, M. Gallard<sup>1</sup>, S. Reboh<sup>1</sup>, and I. Ionica<sup>2</sup>  
[<sup>1</sup> CEA-Leti, Univ.  
<sup>2</sup> Univ. Grenoble Alpes, Univ. Savoie Mont Blanc, CNRS, Grenoble INP, IMEP-LAHC]
- 15:50 S6-3 **Novel Scanning Nanosecond Laser Anneal with Variable Dwell and Real-time Process Control for Advanced Logic and Memory Applications.....149**  
[Invited] Joseph Kassim, Michael Willemann, Fareen Khaja, and  
Thirumal Thanigaivelan  
[Veeco, Inc.]
- 16:20 **Coffee Break, Exhibition (2F) (20 min)**

## Session 7 Contact and Annealing Technology 2

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[Univ. Grenoble Alpes, CEA, LETI]

17:00 S7-2 **Doping of silicon by phosphorus end-terminated polymers: shallow junction formation by thermal and laser annealing.....157**  
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[<sup>1</sup> CNR-IMM, Unit of Agrate Brianza,  
<sup>2</sup> Università degli Studi di Milano,  
<sup>3</sup> Università del Piemonte Orientale “A. Avogadro”,  
<sup>4</sup> Università di Padova and CNR-IMM,]

17:20 S7-3 **Advances in Materials and Junction engineering enabled by Epi.....159**  
[Invited] Saurabh Chopra, Papo Chen, Masato Ishii, and Shawn Thomas.  
[Yi-Chiau Huang Applied Materials]

17:50 S7-4 **Modulating Electron Energy Barrier at Metal/Semiconductor and Metal/Insulator Contacts with Thin Interfacial Layer.....161**  
[Invited] Kibog Park  
[Department of Physics and Department of Electrical Engineering, Ulsan National Institute of Science and Technology].

18:10 **Short Break (10 min)**

## Session 8 Advanced CMOS

18:20 S8-1 **Nanosheet-based Device Architectures with Front/Backside Connectivity: Opportunities for S/D Engineering to Enable Advanced CMOS Logic Scaling.....164**  
[Invited] A. Veloso, G. Eneman, P. Matagne, A. De Keersgieter, A. Hikavy, P. Favia, and N. Horiguchi  
[imec]

18:50 S8-2 **Advanced contacts on 3D nanostructured channels for vertical transport gate-all-around transistors.....169**  
[Invited] Guilhem Larrieu<sup>1\*</sup>, Jonas Müller<sup>1</sup>, Sylvain Pelloquin<sup>1</sup>, Abhishek Kumar<sup>1</sup>, Konstantinos Moustakas<sup>1</sup>, Pawel Michałowski<sup>2</sup>, Aurélie Lecestre<sup>1</sup>.  
[<sup>1</sup> LAAS-CNRS, CNRS, Université de Toulouse  
<sup>2</sup> Łukasiewicz Research Network Institute of Microelectronics and Photonics]

19:20 **Preparation of Closing and Award Ceremony (10 min)**

19:30 **Award Ceremony and Closing Remarks (15 min)**